

# Home Decorators

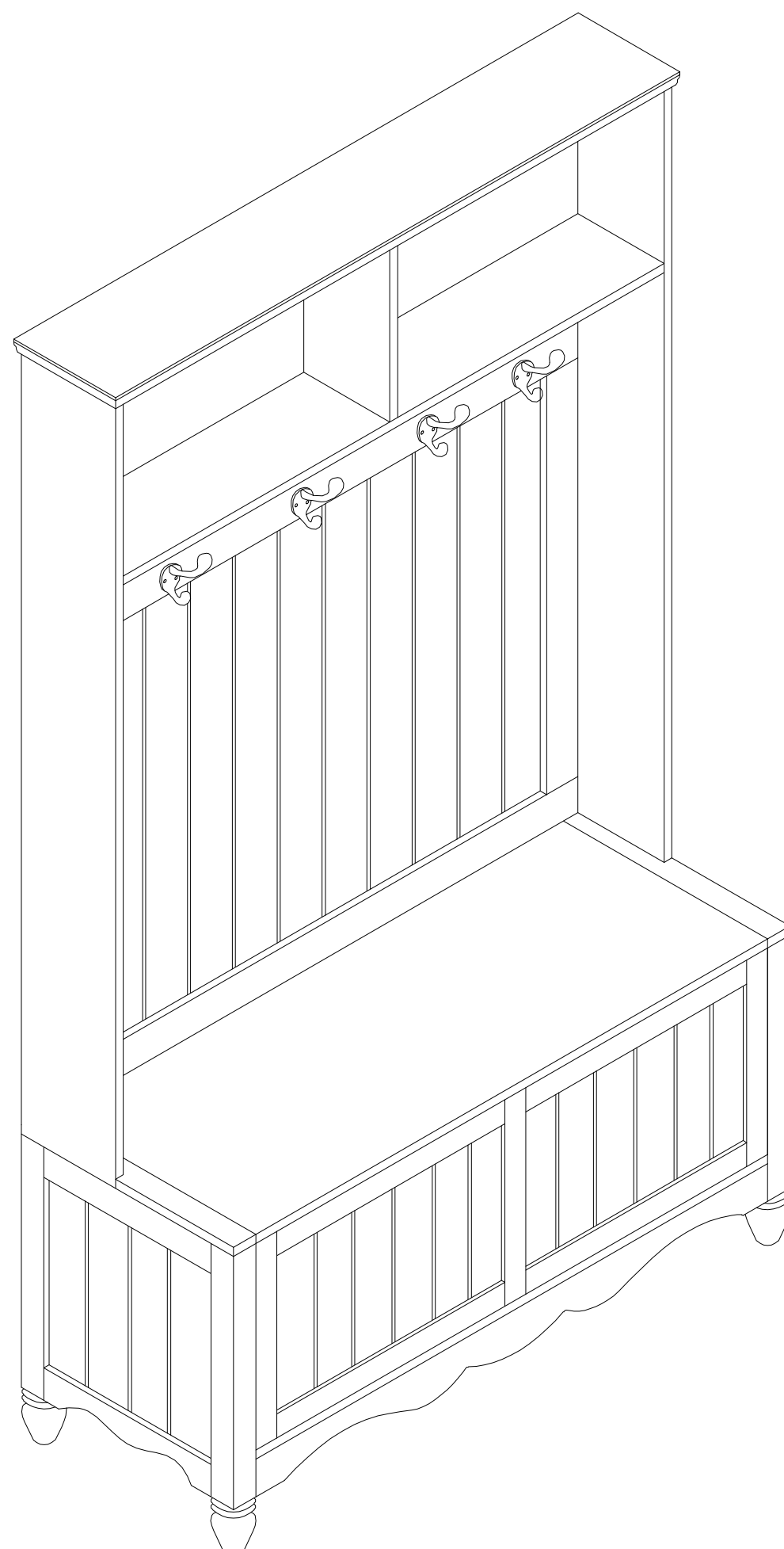
Collection

HDC# 08953 MFG# TW-18409IY  
SOUTHPORT HALL BENCH 70"Hx42"Wx18"D

## ASSEMBLY INSTRUCTIONS

**Note:** Before assembly, please be sure to work on a soft, flat surface to avoid any damage to the finish.

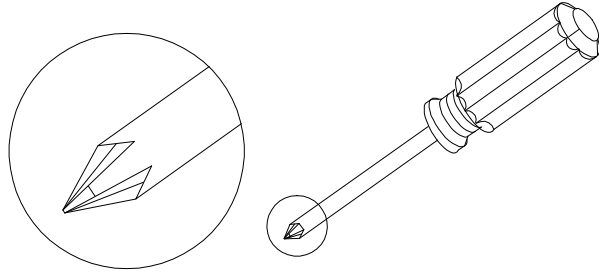
Made In China



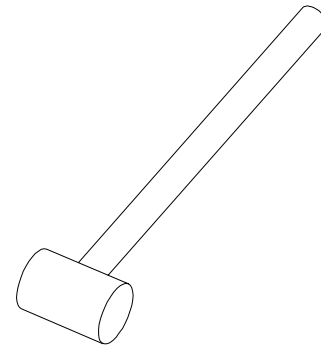
# ***BEFORE ASSEMBLY***

**IMPORTANT NOTE:** READ CAREFULLY BEFORE ASSEMBLY TO PREVENT DAMAGE TO PARTS. Following instruction listed below in the proper sequence as numbered to assure fast, easy and correct assembly.

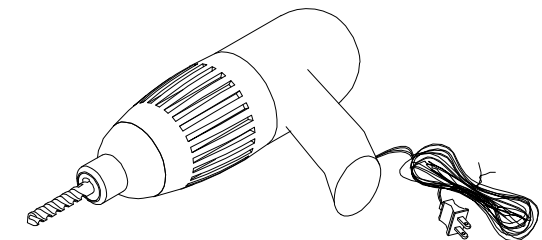
## **ASSEMBLY TOOLS REQUIRED**



"+"Screw driver



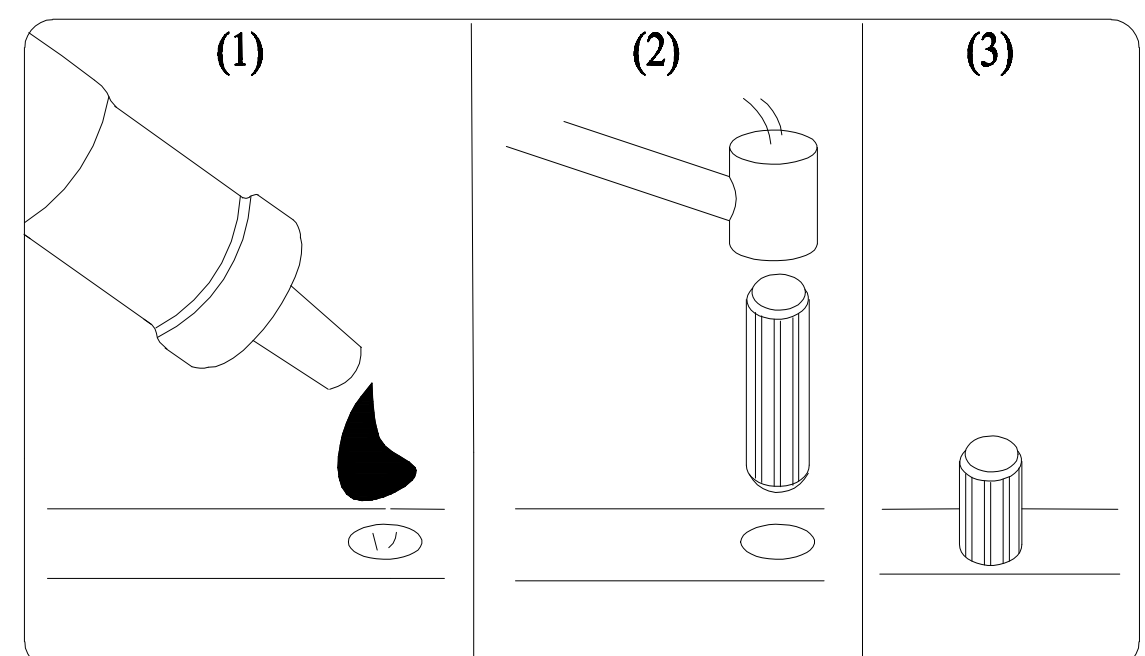
Rubber Mallet



Electric drill

### ***WOODEN DOWEL INSTALLATION PROCEDURE***

- (1) FILL HOLE 1/4 FULL OF GLUE.
- (2) GENTLY TAP DOWEL INTO HOLE WITH RUBBER Mallet OR USE HAND PRESS IN.  
DO NOT USE HAMMER
- (3) WIPE AWAY EXCESS GLUE.



### ***HIDDEN CONNECTOR ASSEMBLY TECHNIQUES FOR LOCK NUT & LOCK PIN***

1 SET INCLUDES: (C) CAM-LOCK 1PC. (A) CAM BOLT 1PC.

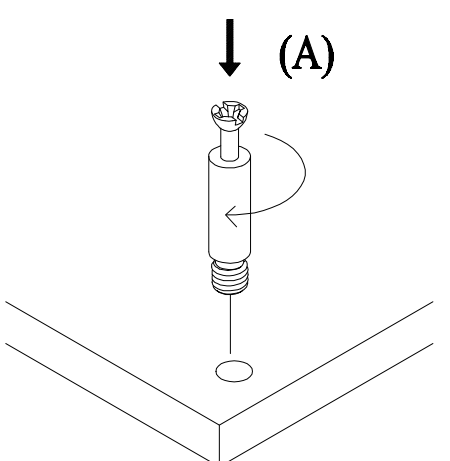
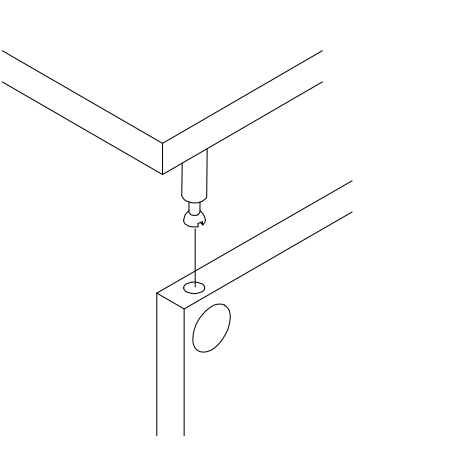
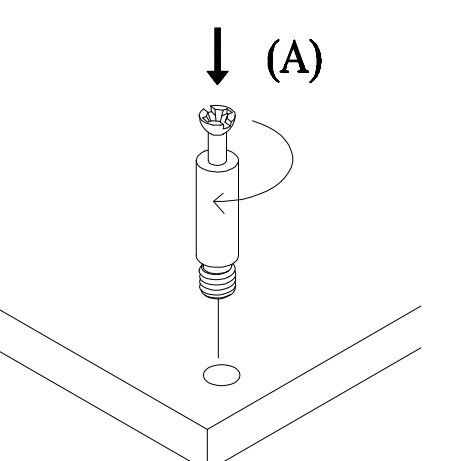
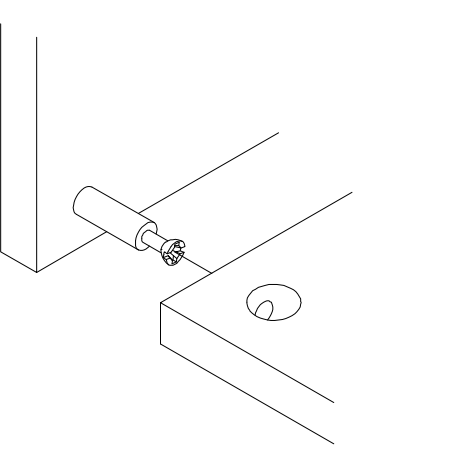
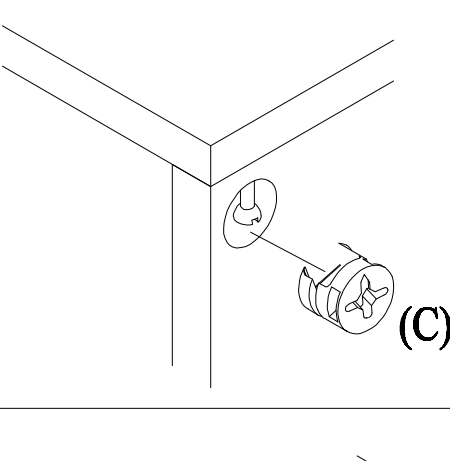
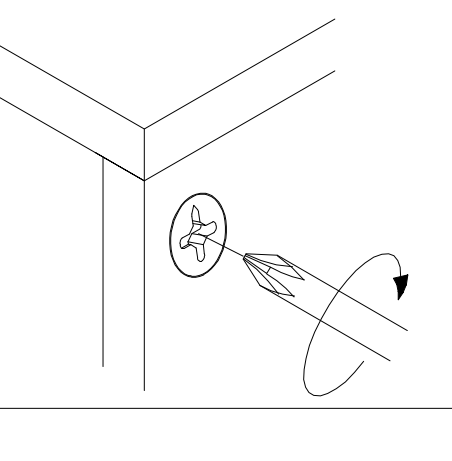
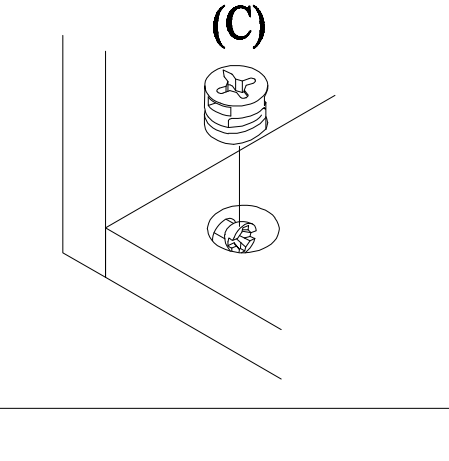
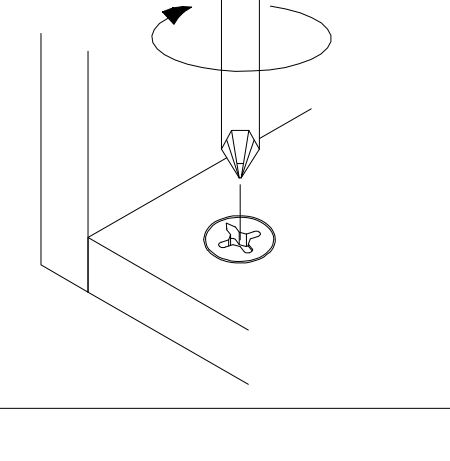

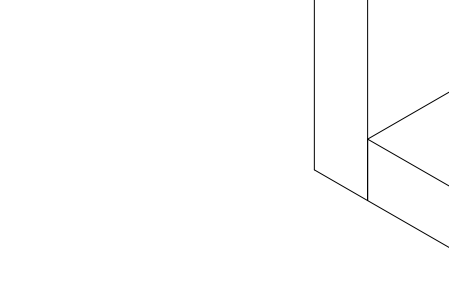
TOOL NEEDED: "+" SCREW DRIVER

STEP 1: SCREW CAM BOLT (A) ONTO PRE-SET PLASTIC NUT ON PANEL. USE A "+" SCREW-DRIVER FOR TIGHTENING. ATTENTION: DO NOT OVER TIGHTEN THE CAM BOLT (A).

STEP 2: ATTACH BOTH PANELS, MAKE SURE YOU HAVE INSERTED THE CAM BOLT TO THE VERY DEPTH OF THE HOLE WITH RUBBER Mallet GENTLY, CAUTION: DO NOT USE HAMMER. THEN INSERT CAM-LOCK (C) INTO PRE-DRILLED HOLE ON PANEL, MAKE SURE THE ARROW ON CAM-LOCK (C) SET IN PANEL POINT TOWARD THE HOLE INTO WHICH THE CAM BOLT (A) HAS BEEN INSERTED AND INSERTED THE CAM-LOCK (C) TO THE VERY DEPTH OF THE HOLE.

STEP 3: ROTATE THE CAM-LOCK (C) CLOCKWISE TO SECURE CAM BOLT (A) BY TIGHTENING WITH A "+" SCREWDRIVER.

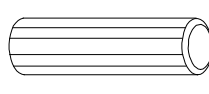
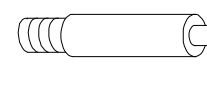
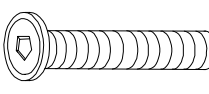

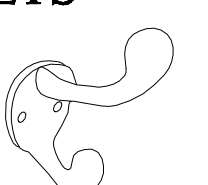
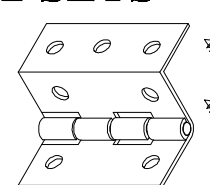
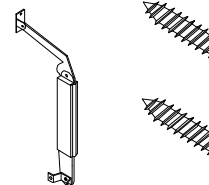
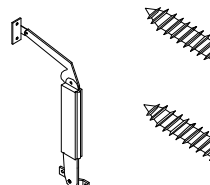
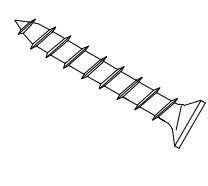
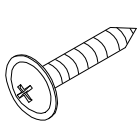
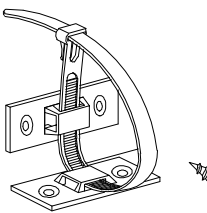
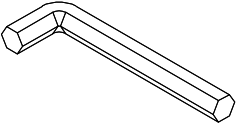
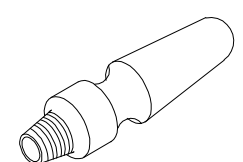
DETAIL STEP PLEASE SEE THE BELOW PICTURE.

VERTICAL CONNECTION		HORIZONTAL CONNECTION	
(1) 	(2) 	(1) 	(2) 
(3) 	(4) 	(3) 	(4) 
(5) 		(5) 	

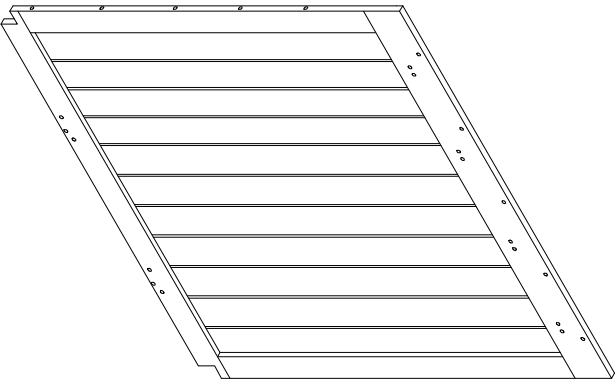
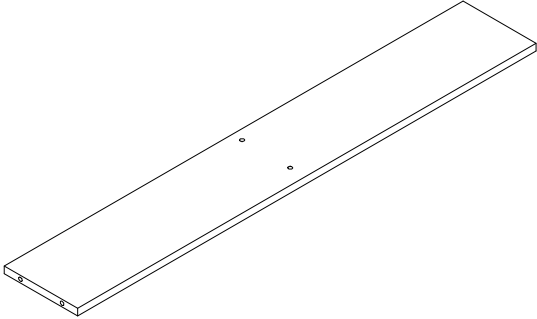
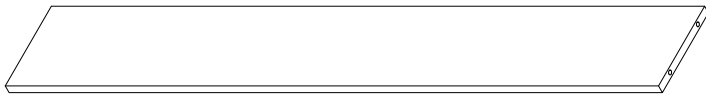
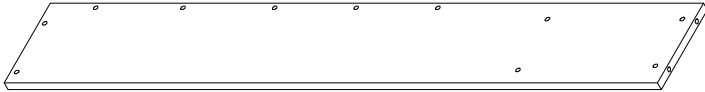
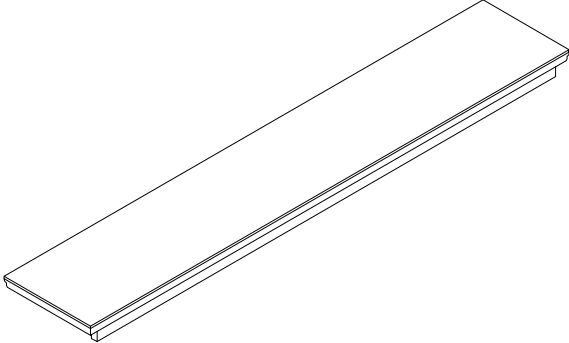
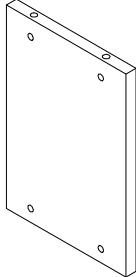
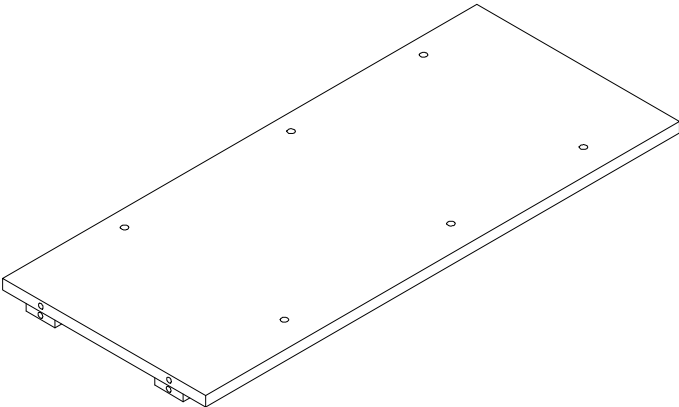
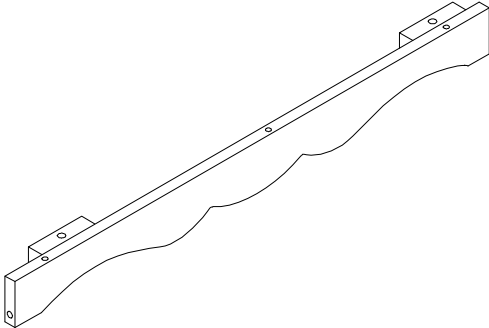
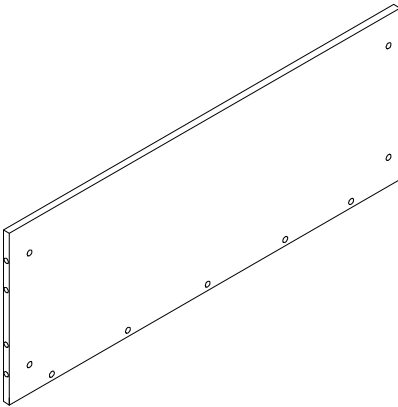
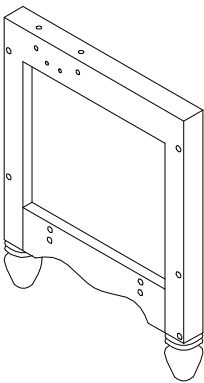
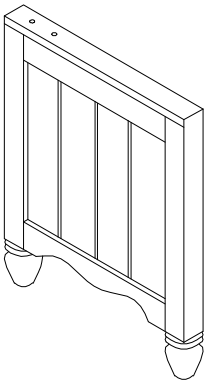
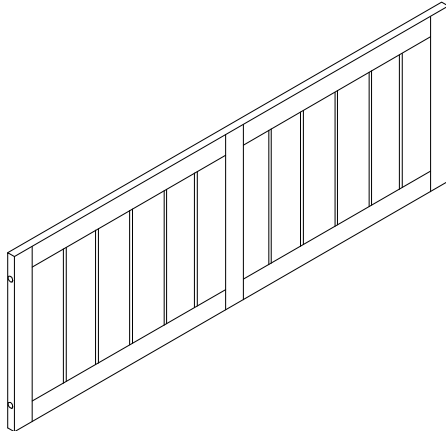
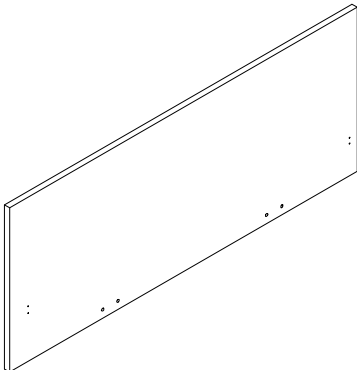
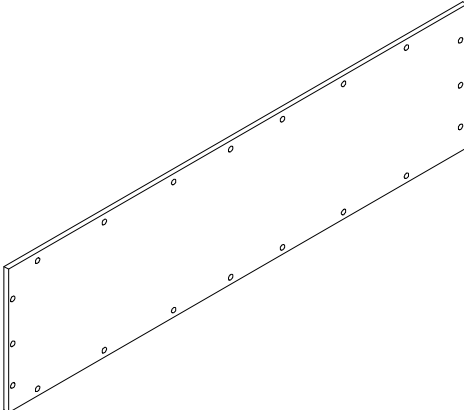
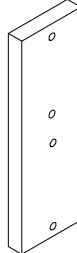
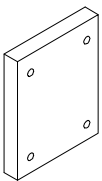
THANK YOU FOR PURCHASING THIS QUALITY PRODUCT. BE SURE TO CHECK ALL PACKING MATERIAL CAREFULLY FOR SMALL PARTS, WHICH MAY HAVE CAME LOOSE INSIDE THE CARTON DURING SHIPMENT. COUNT ALL PARTS AND MATERIAL HARDWARE, COMPARE WITH PARTS LIST TO BE SURE ALL PART ARE PRESENT. IF ANY PARTS ARE MISSING OR DAMAGED, PHONE, FAX OR MAIL TO OUR CUSTOMER SERVICE DEPARTMENT. FOR EFFICIENT AND SPEEDY SERVICE PLEASE INDICATE THE MODEL NUMBER AND CODE LETTER OF PART NEED.

**IMPORTANT NOTE:** FOLLOW INSTRUCTIONS LISTED BELOW IN PROPER SEQUENCE AS NUMBERED TO ASSURE FAST, EASY AND CORRECT ASSEMBLY.

## HARDWARE LIST

WOOD DOWEL 21 PCS  (1)	CAM BOLT CAM-LOCK 32 SETS  (2)	ROUND HEAD BOLT FLAT WASHER 20 SETS  (3)	VELVET HOLE COVER 20 PCS  (4)	HOOK FLAT HEAD SCREW 4 SETS  (5)
HINGE FLAT HEAD SCREW 2 SETS  (6)	SPRING HINGE FLAT HEAD SCREW 1 SET  (7)	SPRING HINGE FLAT HEAD SCREW 1 SET  (8)	FLAT HEAD SCREW 8 PCS  (9)	ROUND HEAD SCREW 20 PCS  (10)
TILTING PREVENT HARDWARE 2 SETS  (11)	ALLEN KEY 1 PC  (12)	GLUE 1 PC  (13)		

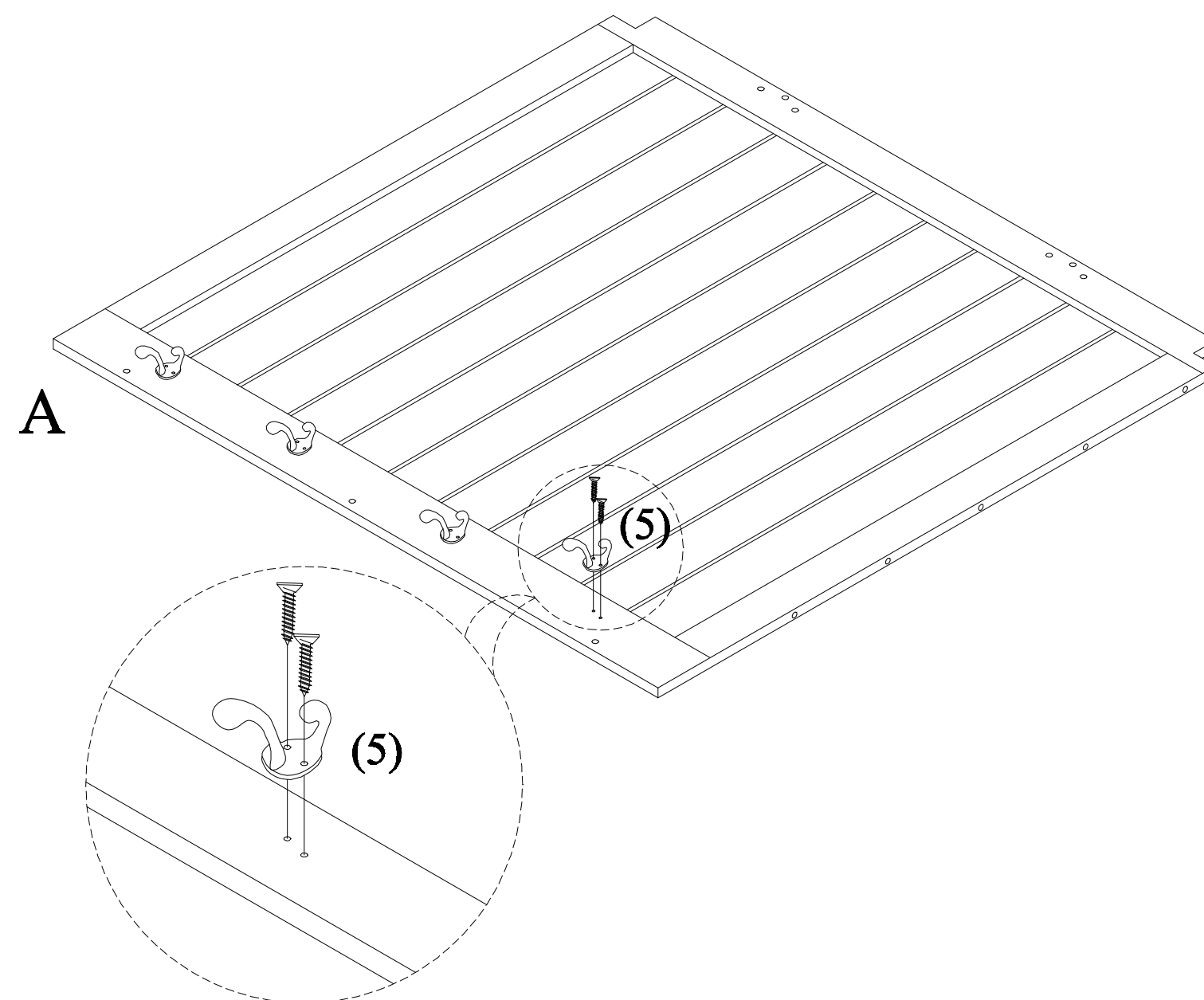
# PARTS LIST

<b>BACK FRAME</b> 1 PC  A	<b>SHELF</b> 1 PC  B	<b>LEFT SIDE PANEL</b> 1 PC  C
<b>RIGHT SIDE PANEL</b> 1 PC  D	<b>TOP PANEL</b> 1 PC  E	<b>MIDDLE PANEL</b> 1 PC  F
<b>BOTTOM PANEL</b> 1 PC  G	<b>ACROSS BAR</b> 1 PC  H	<b>BACK PANEL</b> 1 PC  I
<b>RIGHT SIDE FRAME</b> 1 PC  J	<b>LEFT SIDE FRAME</b> 1 PC  K	<b>FRONT PANEL</b> 1 PC  L
<b>SEAT TOP PANEL</b> 1 PC  M	<b>BACK PANEL</b> 1 PC  N	<b>STRENGTHEN BAR</b> 2 PCS  O
<b>STRENGTHEN BAR</b> 2 PCS  P		

NOTE: THE SURFACE WITH THE STICKER IS THE BACK SIDE.

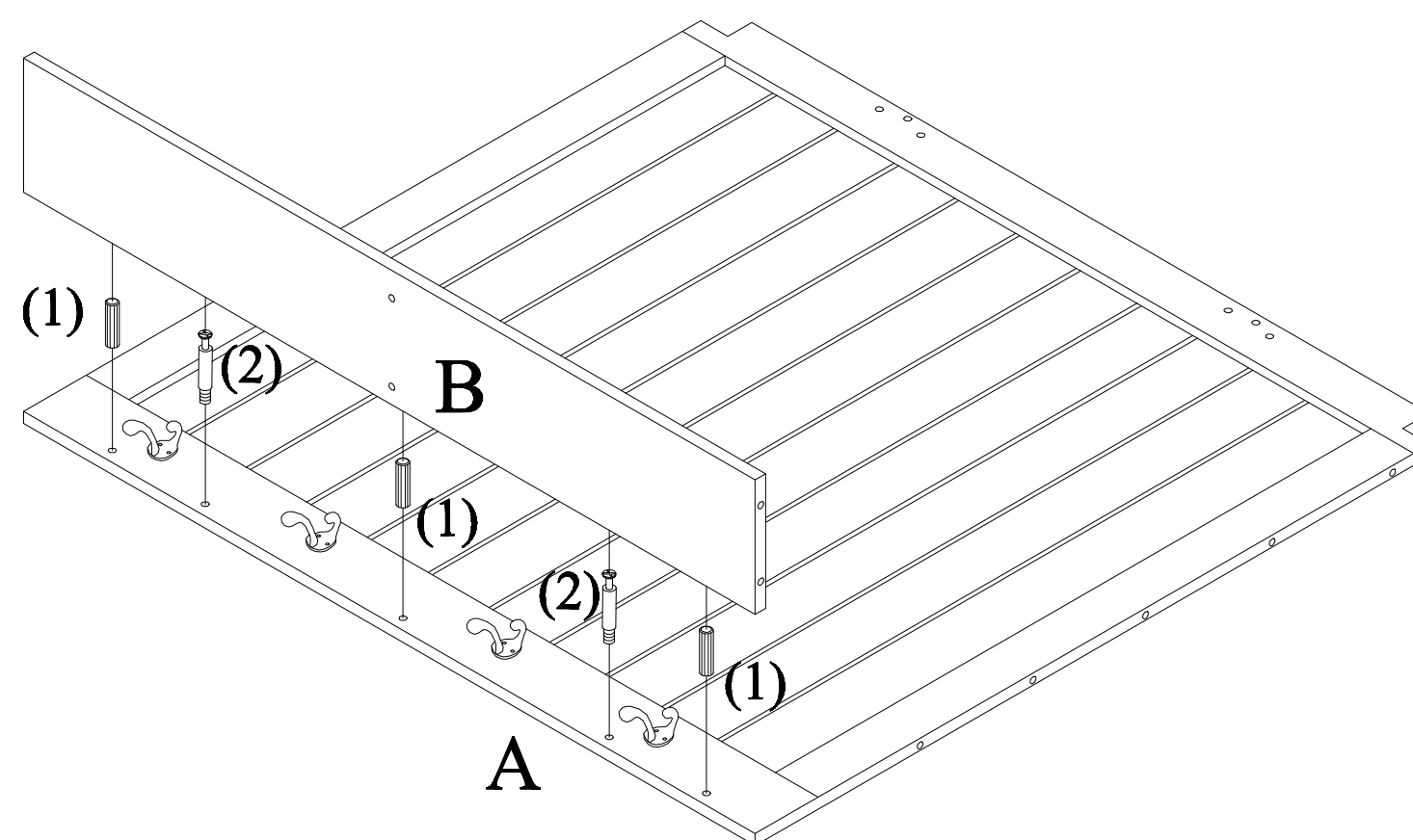
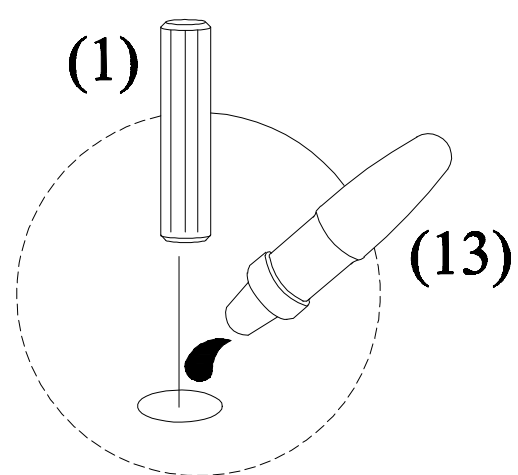
**STEP 1: ASSEMBLE HOOK (5)**

- USE FLAT HEAD SCREW (5) TO ASSEMBLE HOOK (5) ONTO BACK FRAME (A).



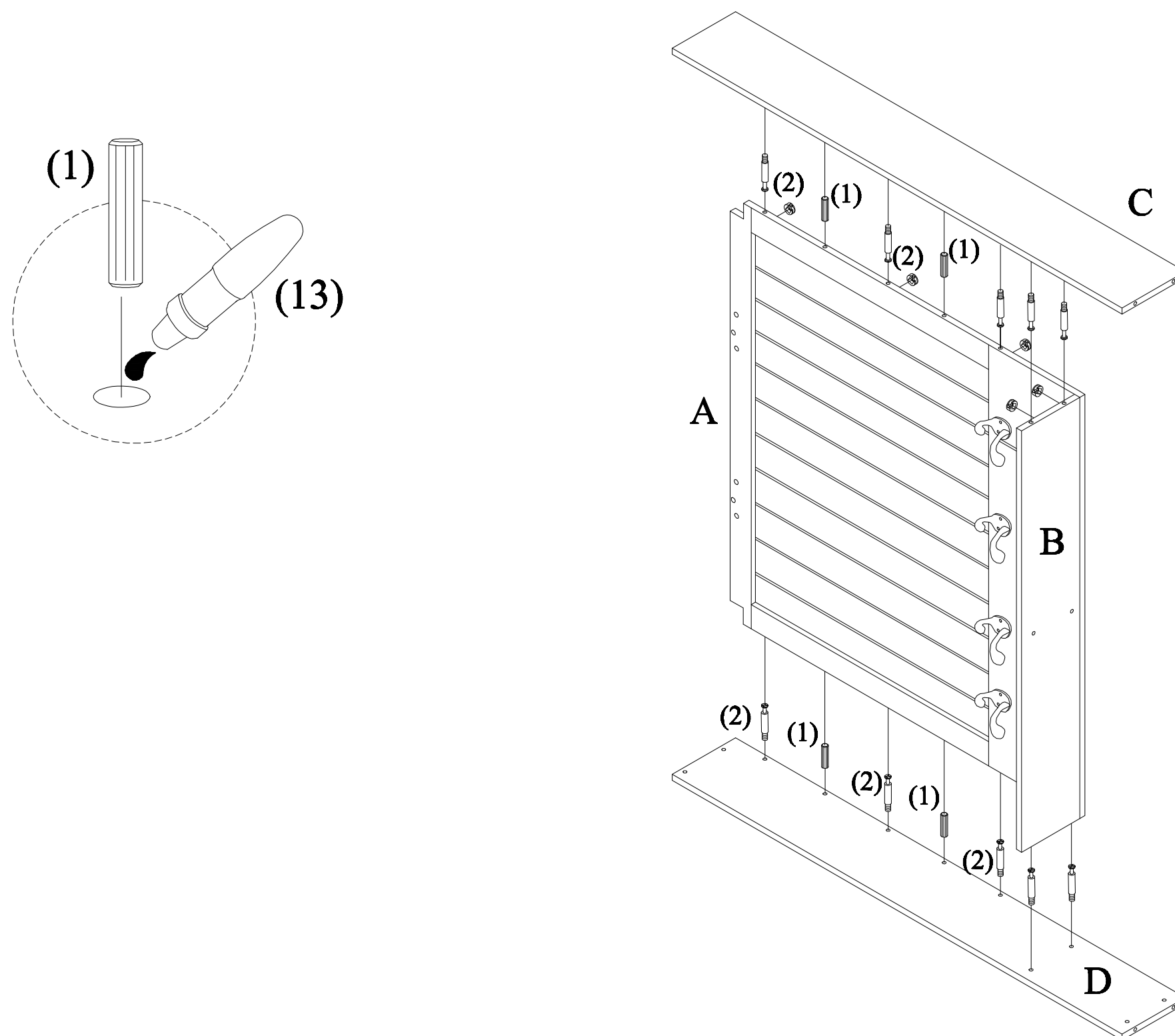
**STEP 2: ASSEMBLE BACK FRAME (A) AND SHELF (B)**

- FILL RELEVANT HOLES 1/4 FULL OF GLUE, INSERT WOOD DOWEL (1) INTO THESE HOLES. (DETAILS SEE WOODEN DOWEL INSTALLATION PROCEDURE ON PAGE 2).
- USE CAM BOLT & CAM LOCK (2) TO ASSEMBLE BACK FRAME (A) AND SHELF (B) TOGETHER AS SHOWN.



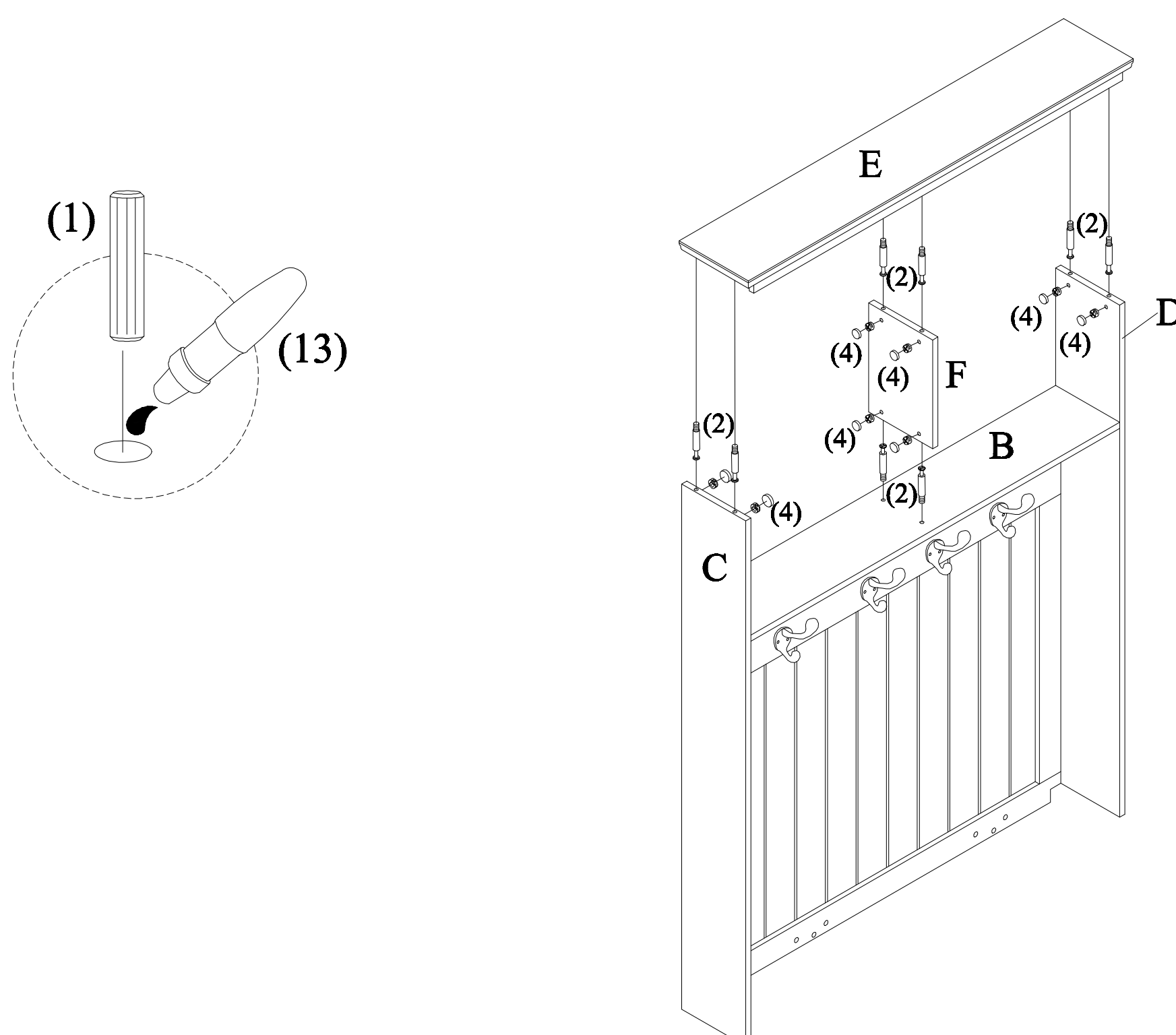
### STEP 3: ASSEMBLE SIDE PANEL (C & D)

- FILL RELEVANT HOLES 1/4 FULL OF GLUE, INSERT WOOD DOWEL (1) INTO THESE HOLES.  
(DETAILS SEE WOODEN DOWEL INSTALLATION PROCEDURE ON PAGE 2).
- USE CAM BOLT & CAM LOCK (2) TO ASSEMBLE SIDE PANEL (C & D), BACK FRAME (A) AND SHELF (B) TOGETHER AS SHOWN.



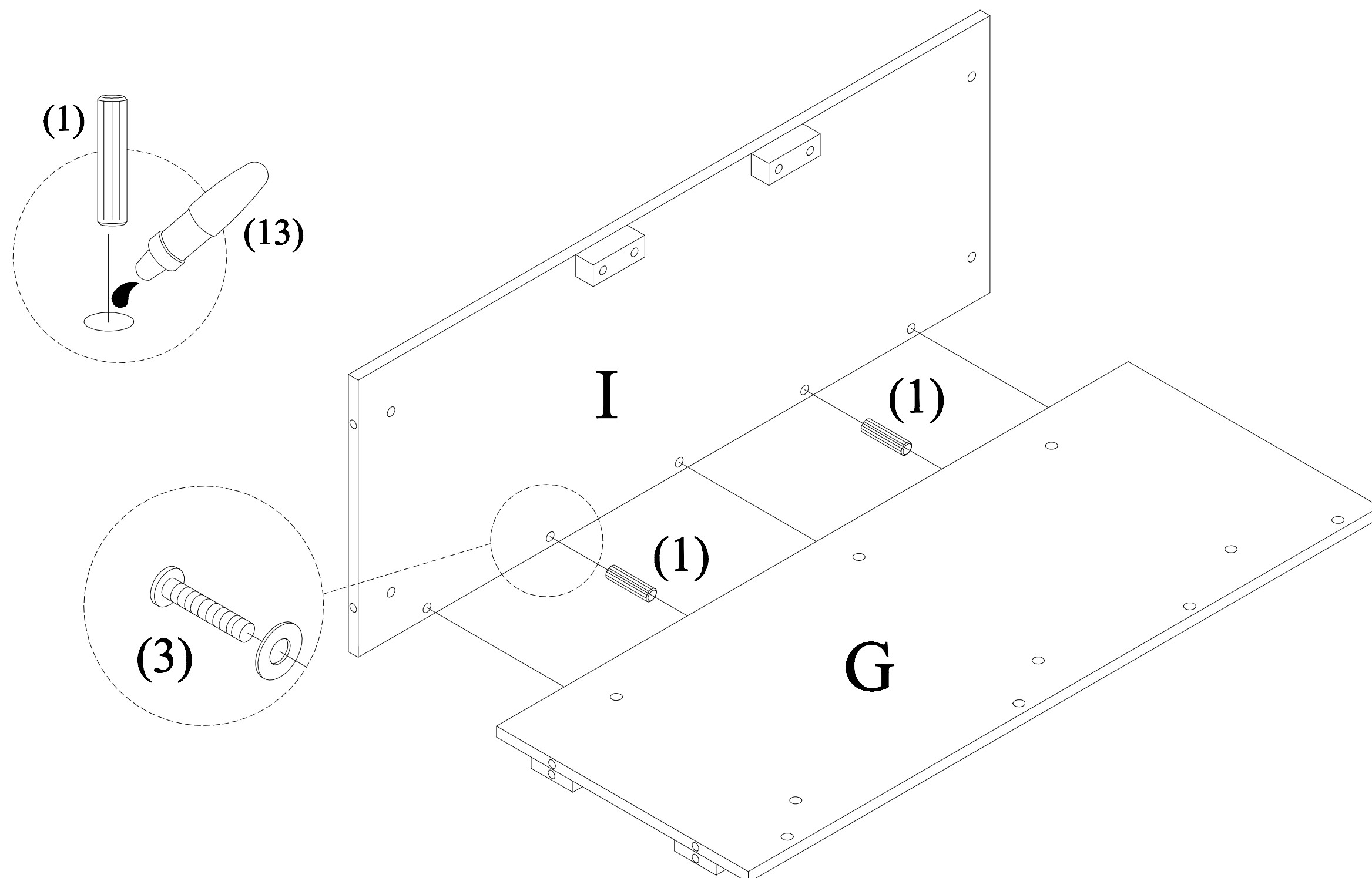
### STEP 4: ASSEMBLE TOP PANEL (E) AND MIDDLE PANEL (F)

- FILL RELEVANT HOLES 1/4 FULL OF GLUE, INSERT WOOD DOWEL (1) INTO THESE HOLES.  
(DETAILS SEE WOODEN DOWEL INSTALLATION PROCEDURE ON PAGE 2).
- USE CAM BOLT & CAM LOCK (2) TO ASSEMBLE TOP PANEL (E), MIDDLE PANEL (F), SIDE PANEL (C & D) AND SHELF (B) TOGETHER AS SHOWN.
- USE THE VELVET HOLE COVER (4) TO COVER THE CAM-LOCK HOLES AS SHOWN.



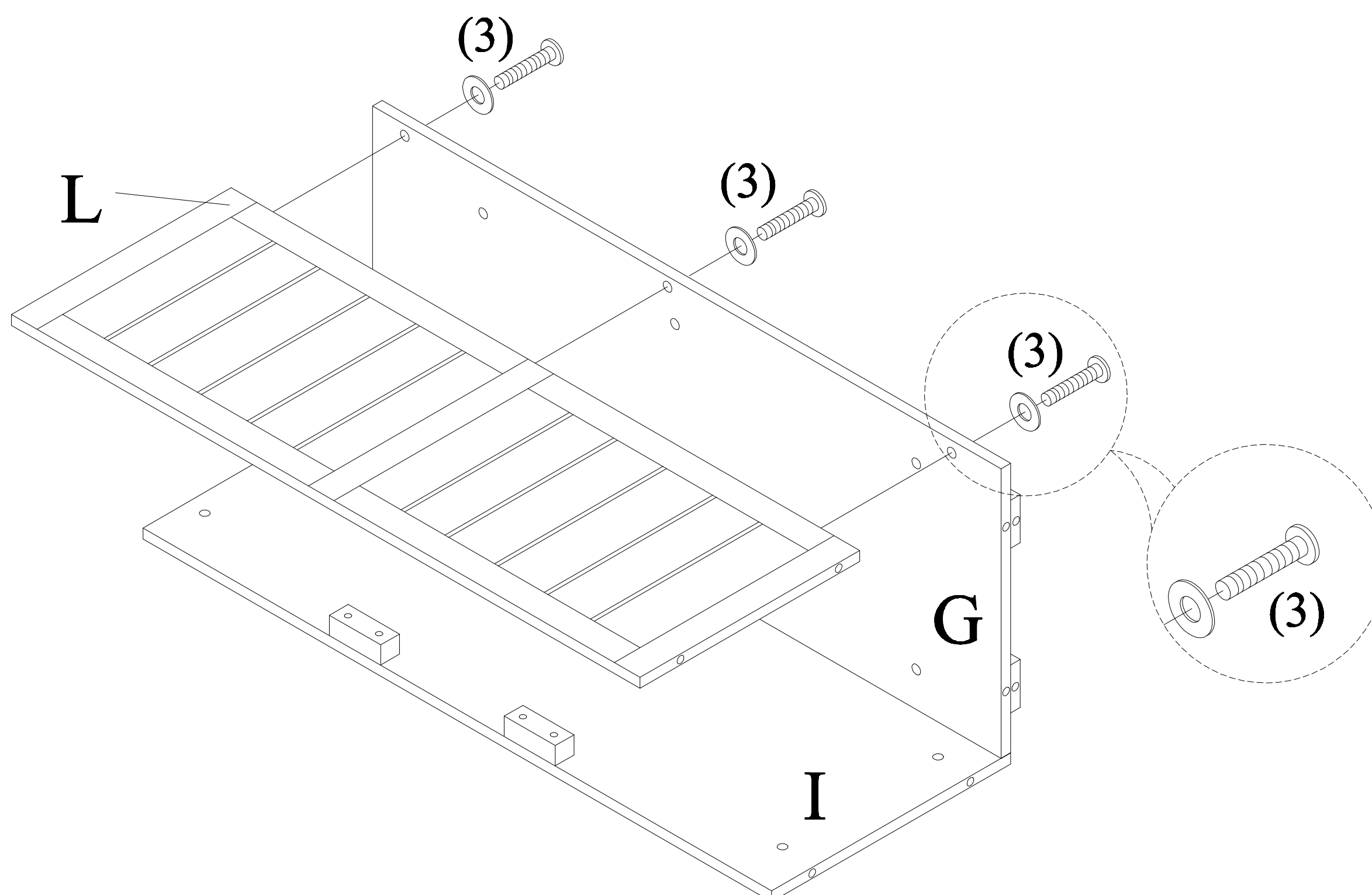
**STEP 5: ASSEMBLE BOTTOM PANEL (G) AND BACK PANEL (I)**

- FILL RELEVANT HOLES 1/4 FULL OF GLUE, INSERT WOOD DOWEL (1) INTO THESE HOLES.  
(DETAILS SEE WOODEN DOWEL INSTALLATION PROCEDURE ON PAGE 2).
- USE ROUND HEAD BOLT & FLAT WASHER (3) TO ASSEMBLE BOTTOM PANEL (G) AND BACK PANEL (I) TOGETHER BY ALLEN KEY (12) AS SHOWN.



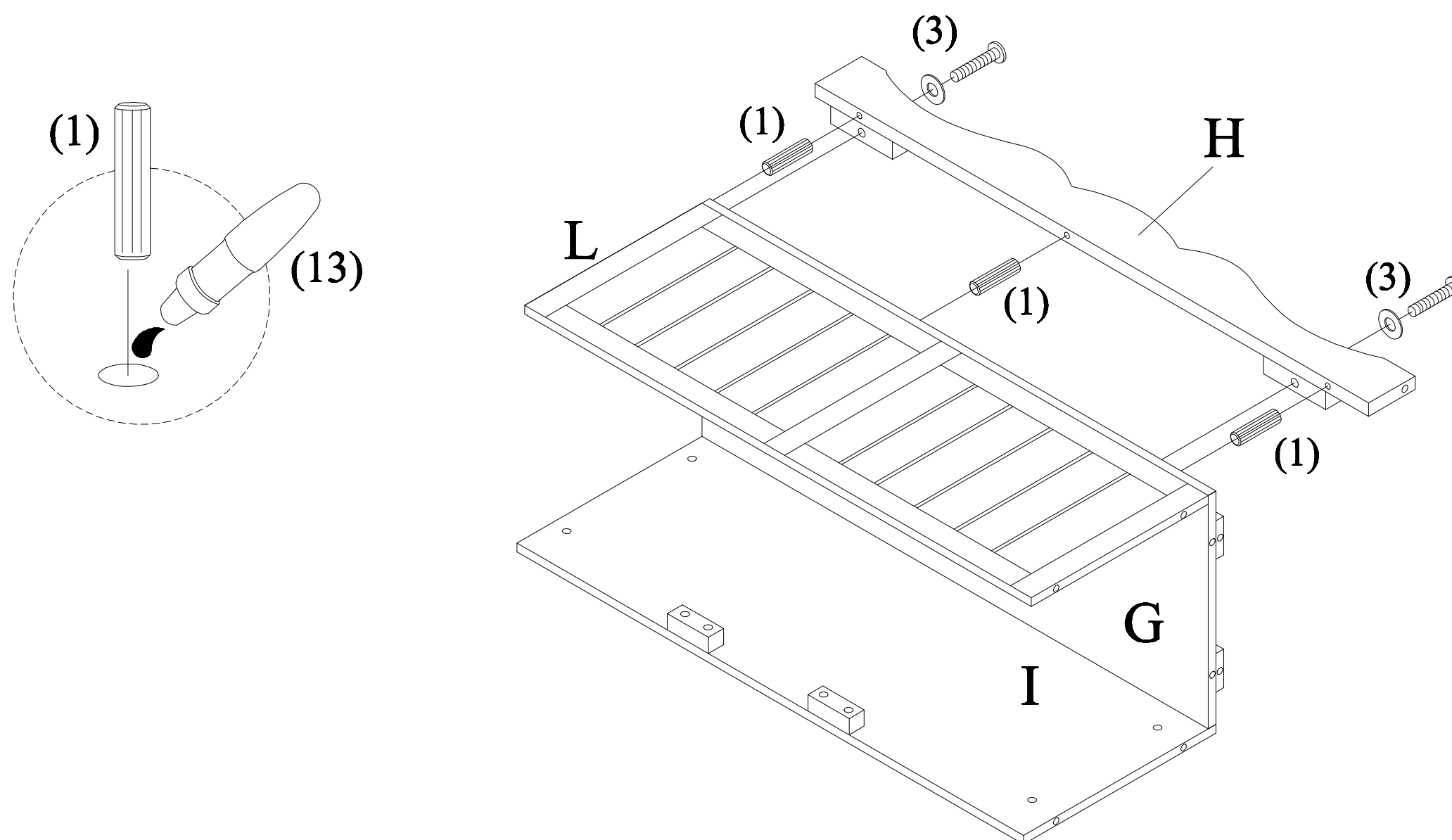
**STEP 6: ASSEMBLE FRONT PANEL (L)**

- USE ROUND HEAD BOLT & FLAT WASHER (3) TO ASSEMBLE BOTTOM PANEL (G) AND FRONT PANEL (L) TOGETHER AS SHOWN.



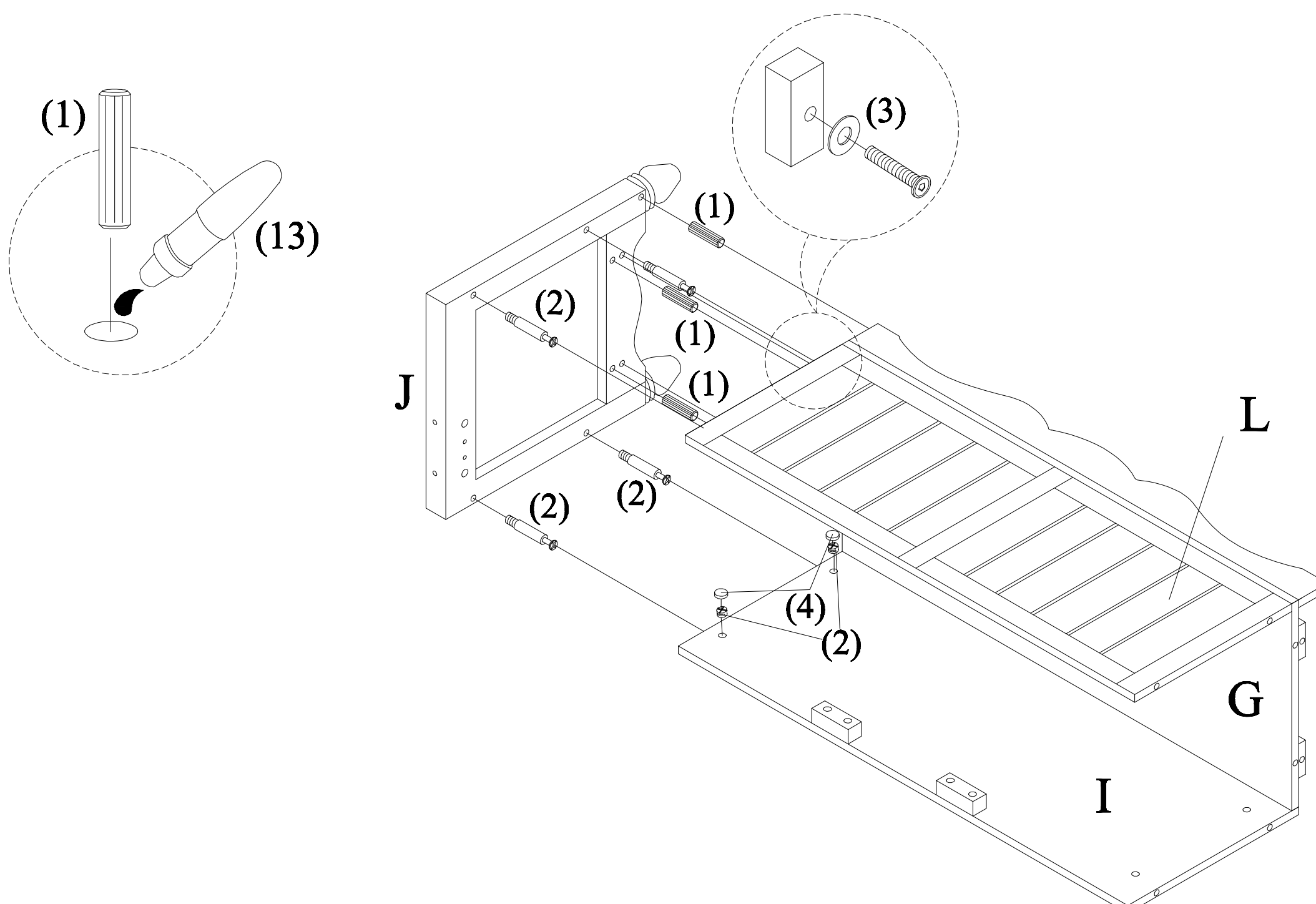
#### STEP 7: ASSEMBLE ACROSS BAR (H)

- FILL RELEVANT HOLES 1/4 FULL OF GLUE, INSERT WOOD DOWEL (1) INTO THESE HOLES.  
(DETAILS SEE WOODEN DOWEL INSTALLATION PROCEDURE ON PAGE 2).
- USE ROUND HEAD BOLT & FLAT WASHER (3) TO ASSEMBLE BOTTOM PANEL (G) AND ACROSS BAR (H) TOGETHER AS SHOWN.



#### STEP 8: ASSEMBLE RIGHT SIDE FRAME (J)

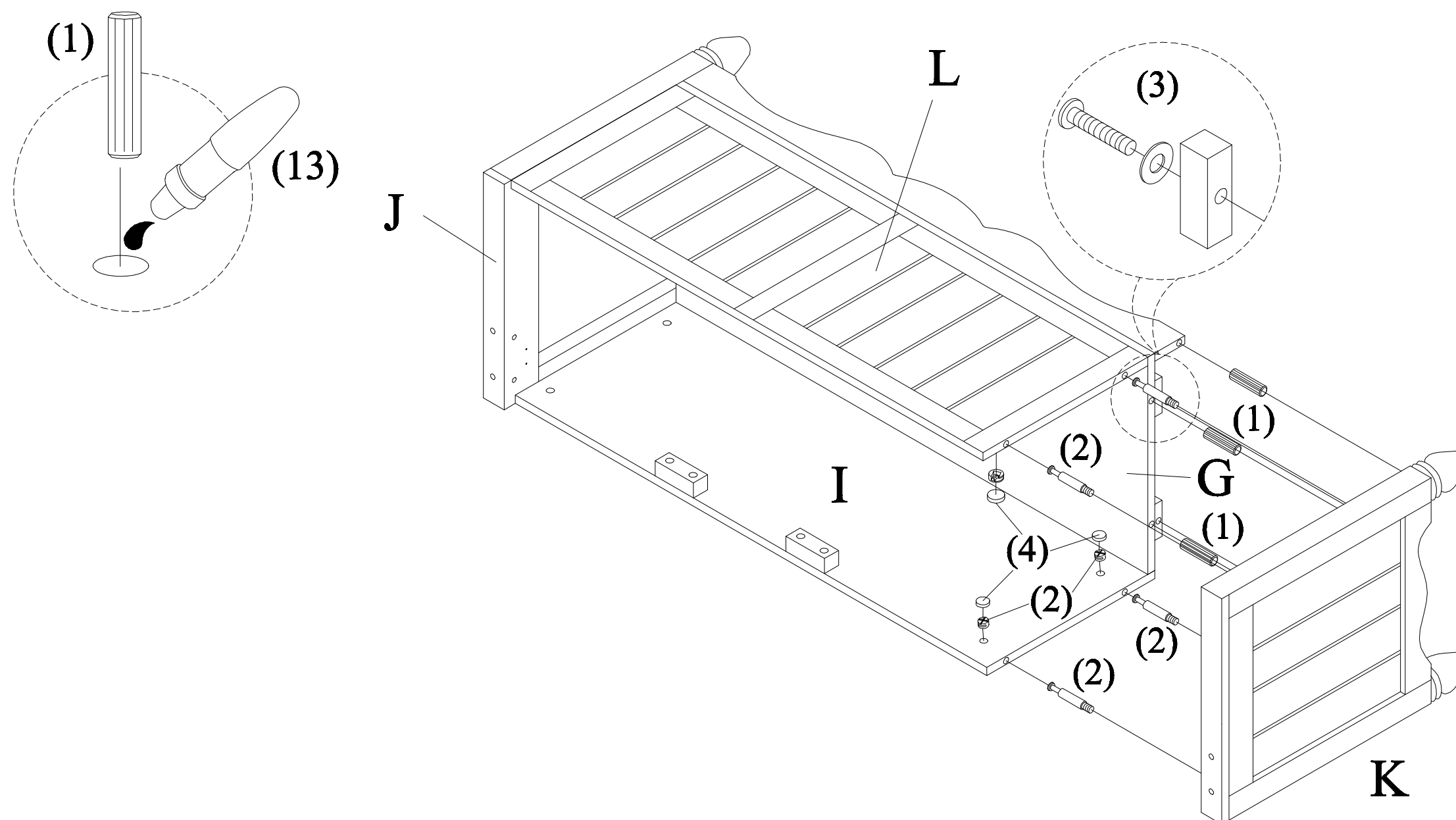
- FILL RELEVANT HOLES 1/4 FULL OF GLUE, INSERT WOOD DOWEL (1) INTO THESE HOLES.  
(DETAILS SEE WOODEN DOWEL INSTALLATION PROCEDURE ON PAGE 2).
- USE CAM BOLT & CAM LOCK (2) AND ROUND HEAD BOLT & FLAT WASHER (3) TO ASSEMBLE RIGHT SIDE FRAME (J), BACK PANEL (I), FRONT PANEL (L) AND BOTTOM PANEL (G) TOGETHER.
- USE THE VELVET HOLE COVER (4) TO COVER THE CAM-LOCK HOLES AS SHOWN.





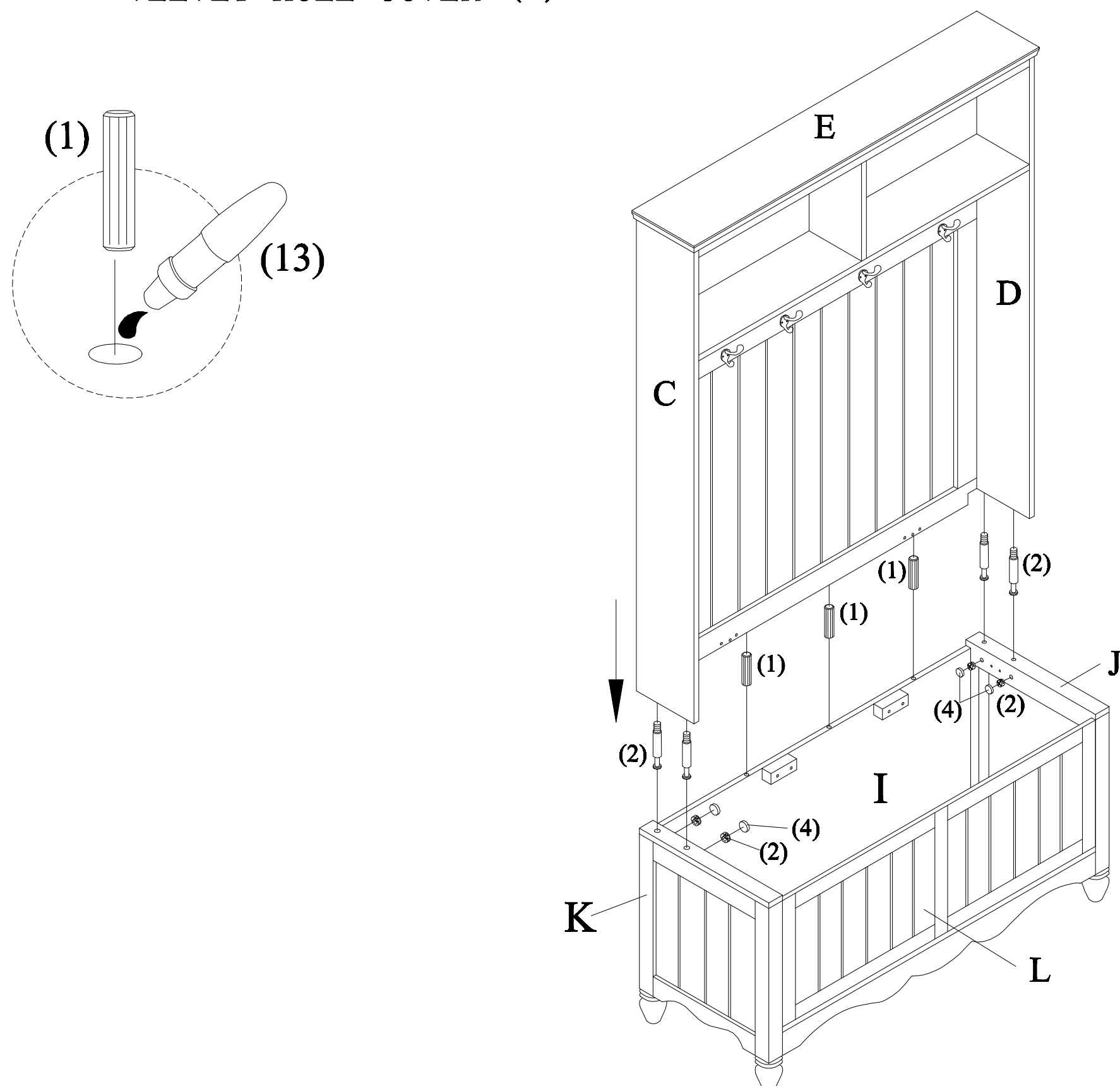
### STEP 9: ASSEMBLE LEFT SIDE FRAME (K)

- FILL RELEVANT HOLES 1/4 FULL OF GLUE, INSERT WOOD DOWEL (1) INTO THESE HOLES.  
(DETAILS SEE WOODEN DOWEL INSTALLATION PROCEDURE ON PAGE 2).
- USE CAM BOLT & CAM LOCK (2) AND ROUND HEAD BOLT & FLAT WASHER (3) TO ASSEMBLE LEFT SIDE FRAME (K), BACK PANEL (I), FRONT PANEL (L) AND BOTTOM PANEL (G) TOGETHER.
- USE THE VELVET HOLE COVER (4) TO COVER THE CAM-LOCK HOLES AS SHOWN.



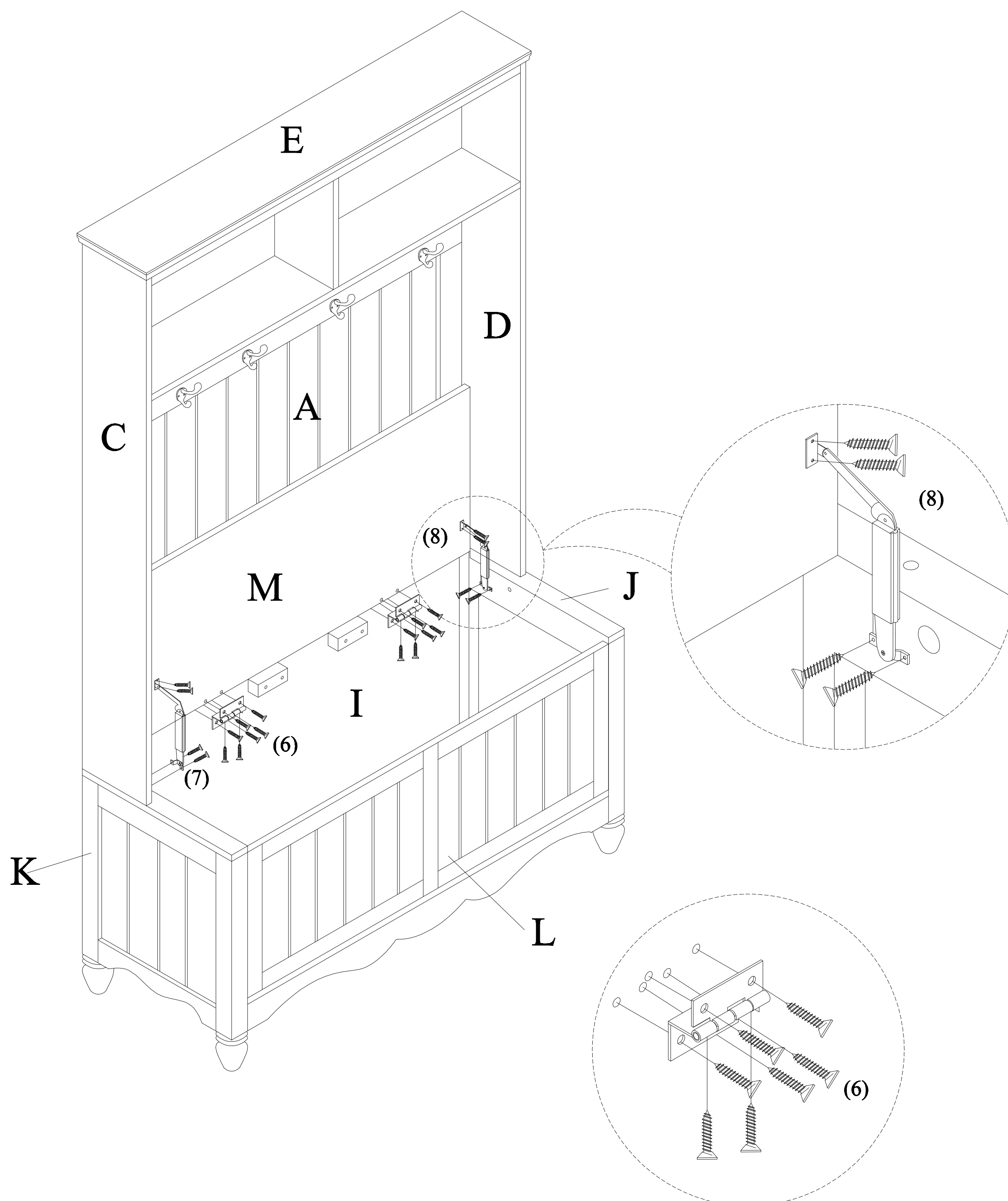
### STEP 10: ASSEMBLE BOTTOM PART AND UPPER PART

- FILL RELEVANT HOLES 1/4 FULL OF GLUE, INSERT WOOD DOWEL (1) INTO THESE HOLES.  
(DETAILS SEE WOODEN DOWEL INSTALLATION PROCEDURE ON PAGE 2).
- USE CAM BOLT & CAM LOCK (2) TO ASSEMBLE THE PRE-ASSEMBLED BOTTOM PART AND UPPER PART TOGETHER AS SHOWN.
- USE THE VELVET HOLE COVER (4) TO COVER THE CAM-LOCK HOLES AS SHOWN.



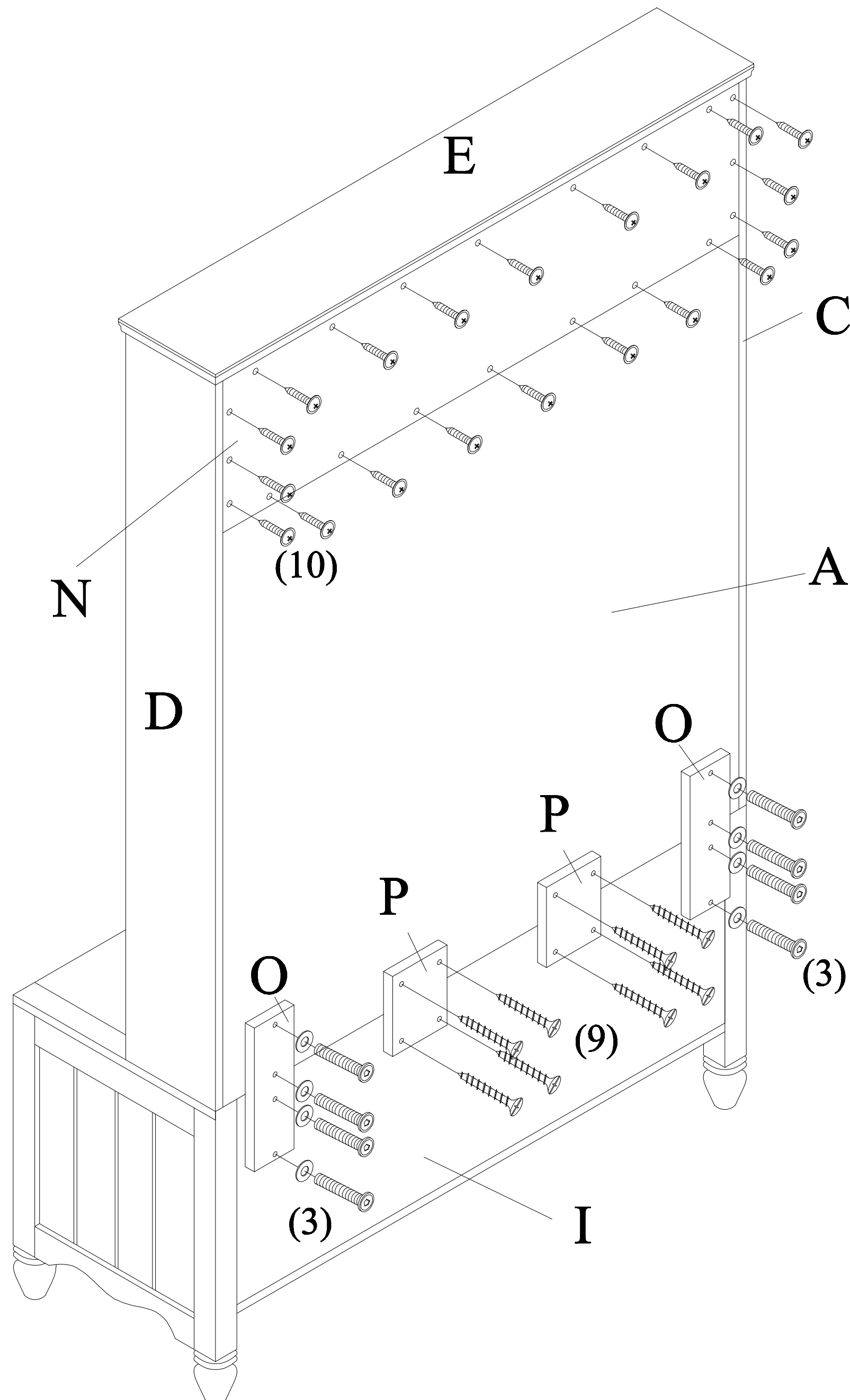
**STEP 11: ASSEMBLE SEAT TOP PANEL (M)**

- USE FLAT HEAD SCREW (6) TO ATTACH HINGE (6) ONTO SEAT TOP PANEL (M) AND BACK FRAME (A).
- USE FLAT HEAD SCREW (7 & 8) TO ATTACH SPRING HINGE (7 & 8) ONTO SIDE FRAME (J & K) AND SEAT PANEL (M) AS SHOWN.



**STEP 12: ASSEMBLE STRENGTHEN BAR (O & P) AND BACK PANEL (N)**

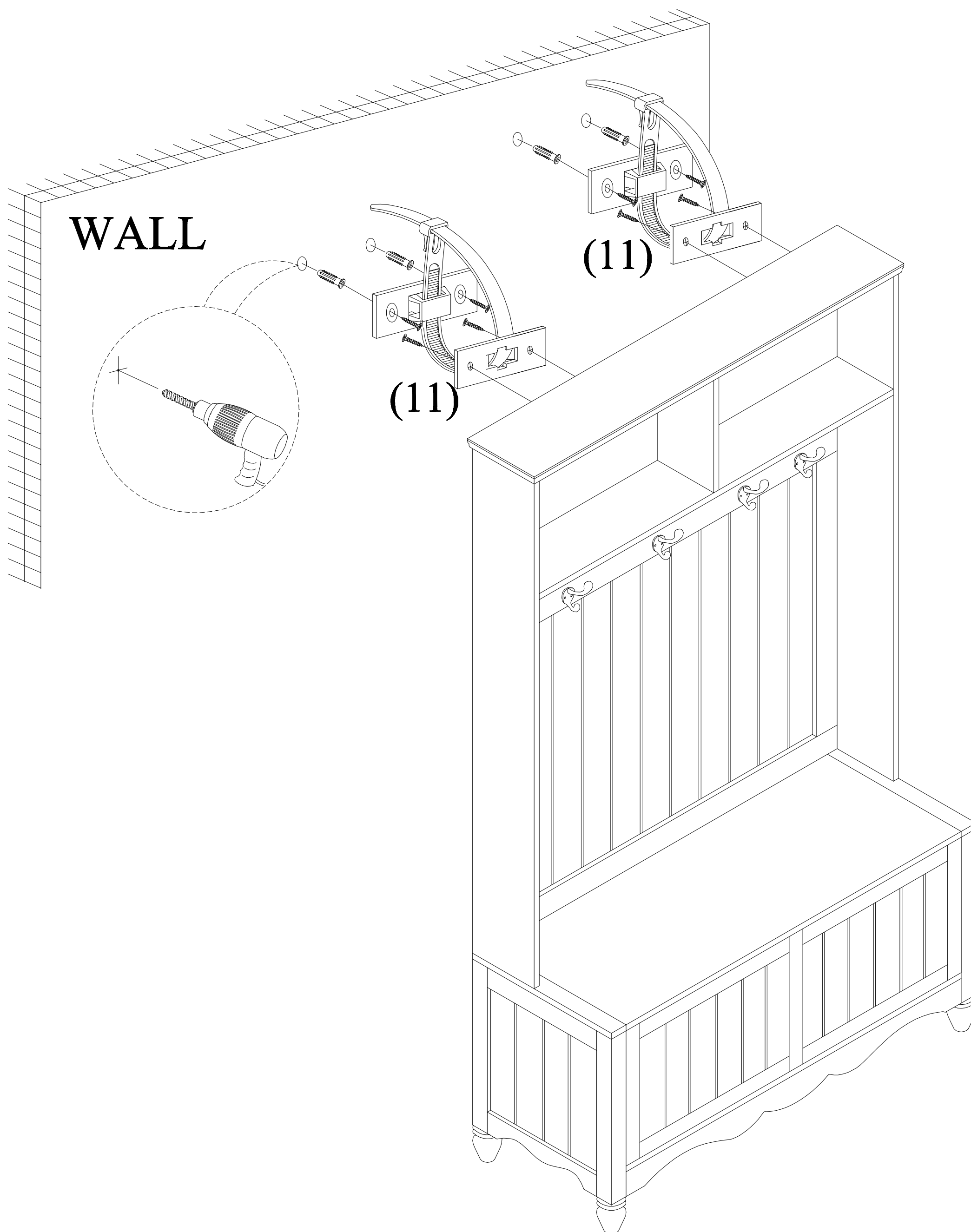
- USE FLAT HEAD SCREW (9), ROUND HEAD SCREW & FLAT WASHER (3) AND STRENGTHEN BAR (O & P) TO FIX THE BACK OF THE PRE-ASSEMBLED BOTTOM PART AND UPPER PART TOGETHER AS SHOWN.
- USE ROUND HEAD SCREW (10) TO ATTACH BACK PANEL (N) ON THE BACK OF PRE-ASSEMBLED UNIT.



NOTE: BEFORE YOU ASSEMBLE THE BACK PANEL, PLEASE MAKE SURE THE 2 SIDE PANELS HAVE AN EVEN GAP BETWEEN THEM. IF UNEVEN, SHIFT THE SIDE PANELS UNTIL EVENLY SPACED, THEN ATTACH BACK PANEL.

**STEP 13: ASSEMBLE PREVENT DEVICE (11)**

- USE ELECTRIC DRILL TO DRILL 4 SMALL HOLES ON THE DESIRED LOCATION OF WALL, INSERT 4 GECKOS INTO THE 4 HOLES BY RUBBER Mallet, USE TWO LONG SCREWS TO ATTACH ONE PLASTIC SLICE ONTO WALL, THEN USE TWO SHORT SCREWS TO ATTACH ANOTHER PLASTIC SLICE ON THE BACK OF PRE-ASSEMBLED PRODUCT.
- USE THE PLASTIC ROPE TO LINK THE PRODUCT AND WALL TOGETHER.



**WARNING: THE TILTING PREVENT HARDWARE MUST BE USED AS A PART OF ASSEMBLY, OTHERWISE, TILTING DANGER MAY BE CAUSED.**